



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6500G01831-3G
Job Sheet 198985



Part No: RBW6500G01831-3G
Part Name: Reaction Assembly
Part Weight: 0 lbs
Job Created: 8/8/19
Due Date: 10/22/19
Type: SOLD
Note: DWG RBW6500G01831-3G Rev A IPP Rev. A 19.07.31 New issue DP Verify DD
Ship Via:

Job Qty: 2 pcs
Status: New
Job Tracking No:
Created By: Marie Lajeunesse
Description:

Priority: Medium



Bill of Materials

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaere.com
www.dartaerospace.com

Container No: S231320



Part: RBW6500G01831-3G
Job No: 198985
Serial No/Batch: S231320
Revision: A
Inspector:
Exp Date:
Instructions:

Date: 11/13/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	10/22/19		0.00	0.40	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	10/22/19		0.00	0.00	QC 5 - 10		DAS 40 NOV 22 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	2 pcs	10/22/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
130	QC 21 - FG	2 pcs	10/22/19		0.00	0.00	QC 21 - FG - 21		DAS 21 NOV 25 2019 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 8 and 9.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
130 - QC21- Final Inspection - Work Order Release

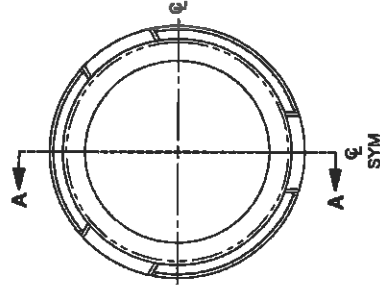
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
GA173 168 RBW6500G01831-3G-1	Reaction	2 pcs (1 ea)	100-Small Fab - 1	522-104
RBW6500G01831-3G-2	Protection	2 pcs (1 ea)	100-Small Fab - 1	5213217

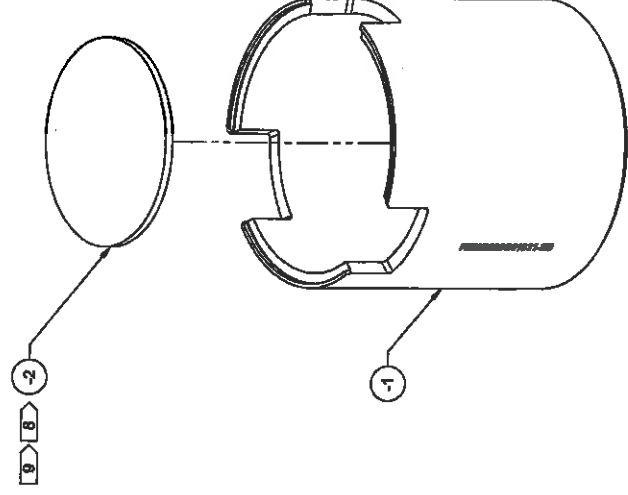
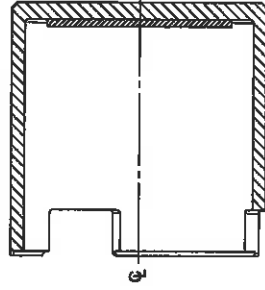
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW6500G01831-3G-1	2	0	0
	RBW6500G01831-3G-2	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/8/19 2:45 PM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6500G01831-3G-1	REACTION
-2	1	RBW6500G01831-3G-2	PROTECTION



SECTION A-A



RBW6500G01831-3G REACTION ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A

4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLY: AS SHOWN
8) ASSEMBLY: AS SHOWN
9) ASSEMBLY: AS SHOWN
10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	DESCRIPTION	ECN #	KPT	BY
REV.					
DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	KPT	HAWKSBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	PK	RBW6500G01831-3G			
APPROVED	PK	TITLE			
DATE	2019-07-03	REACTION ASSEMBLY			
		REV. A			
		SHEET 1 OF 2			
		SCALE			
		NTS			

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
								Completed By			
								Lead hand / Supervisor			
				QC / QA Coordinator							